

Kaelyn Badura, Ben Bazylar, Courtnie Garko, Benalle Lemos, Yuri Lopes, Tomas Solano, J. Ordonez, J. Vargas, N. Gupta

Affiliation: 1 FAMU-FSU College of Engineering , 2 Federal University of Parana

## Project Definition

### Background

**There is no existing way to continuously harvest and separate microalgae for biomass production.**

Biofuels are promising alternatives to take the place of diminishing fossil fuels, and microalgae in particular, are of interest for biodiesel production due to their ability to produce very high amounts of oil compared to other plants as well as their minimal space consumption. Current microalgae photobioreactors are very dependent on consistent maintenance to keep the algae growing. Additionally, there are no viable methods for the automated harvesting of the microalgae, which limits the production of microalgae for use as a large-scale biofuel source.



Fig 1. Photobioreactors at NPDEAS (UFPR), PR, Brazil.

### Objective

Design of a scalable energy efficient system which autonomously cultivates and continuously harvests various species of microalgae for increased biomass production.

### Constraints

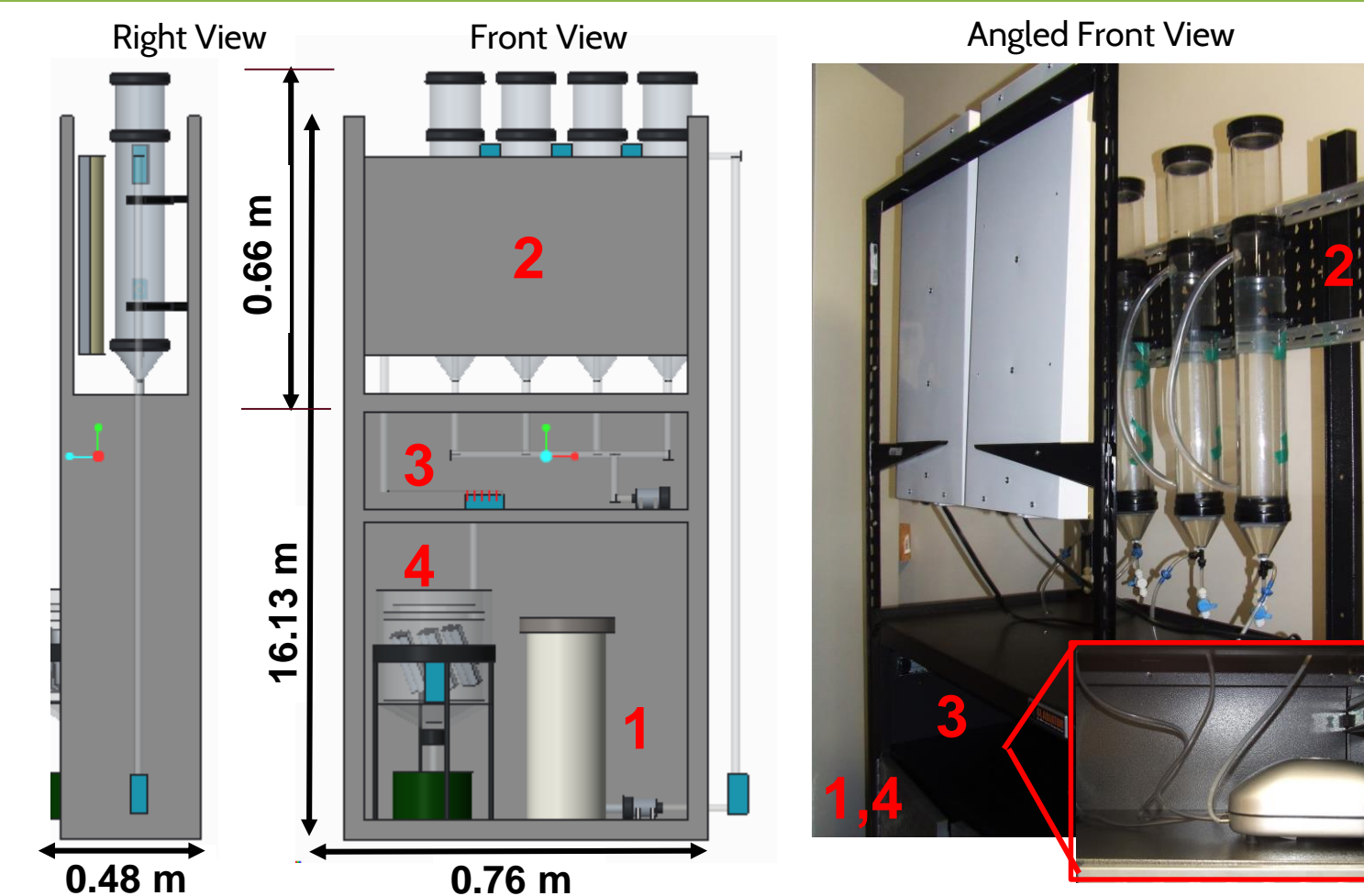
- Must work with current photobioreactor infrastructure,
- Must function in various environments (16-27 °C).
- The biomass must remain usable for biodiesel.
- The system's flow rate will be adaptable to growth rate.

## Design

### Automated Continuous Harvesting System

Fig 2. (Right) Full system CAD from cultivation to harvest, (Left) full system construction.

- Stage 1: Nutrient input preparation
- Stage 2: Cultivation of microalgae
- Stage 3: PEF Lysis treatment
- Stage 4: Modified lamella separation



### Cultivation

The 8 L airlift is a closed cultivation system allowing:

- More reliable culture condition control
- A more compact and portable design
- Growth stages developing simultaneously

Pilot Scale System - ~ 100 L photobioreactor



Figure 3. (Right) Constructed airlift, (Left) airlift CAD.

### Harvesting

- Pulsed electric field (PEF) lysis
  - Electric field of >20 kV at different algae dependent frequencies.
- Lamella separator
  - Will increase the settling rate of the biomass and facilitate the oil extraction.

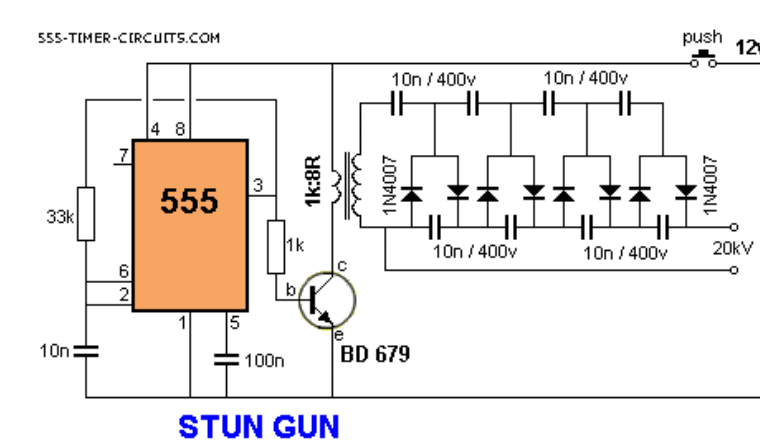


Figure 4a. High voltage pulsed electric field lysing.

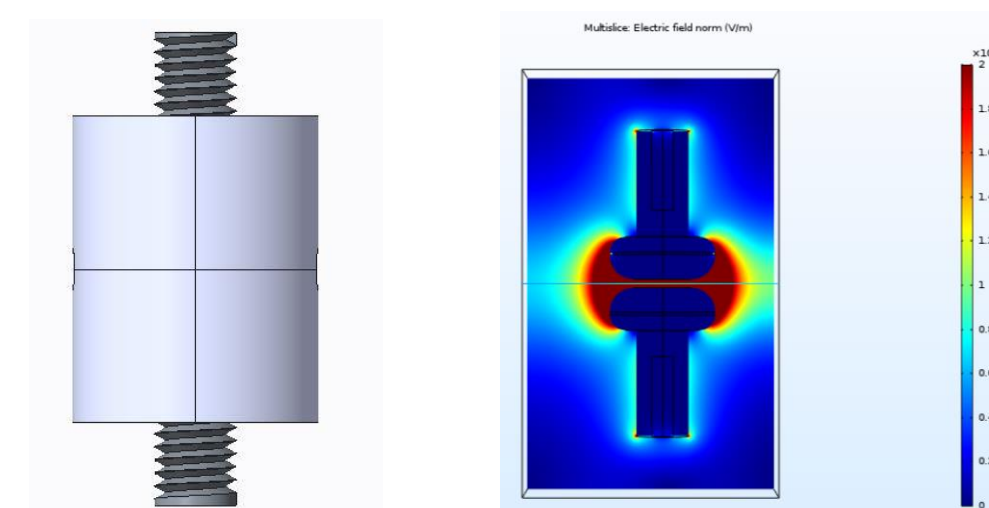


Figure 4b. CAD, finite element analysis for modified Bruce electrode PEF chamber.

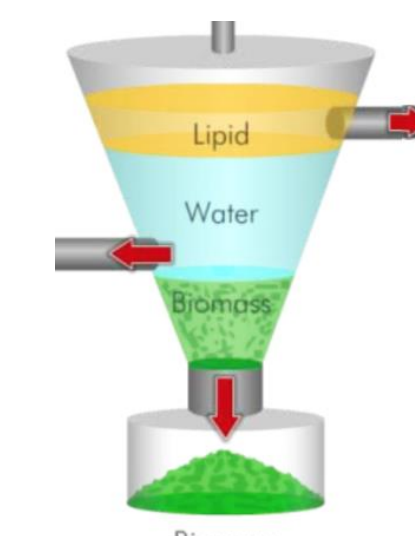


Figure 4c. modified clarifier for separation.

## Automation

1. LED light sensor
  - Determines if algae has reached appropriate cellular density for extraction.
2. Pump and solenoid valve
  - Synchronized through micro-controller to maintain system's constant volume.

Fig 5. (Right) Schematic of LED sensor.

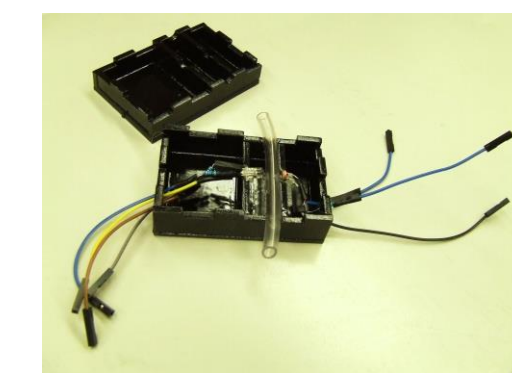
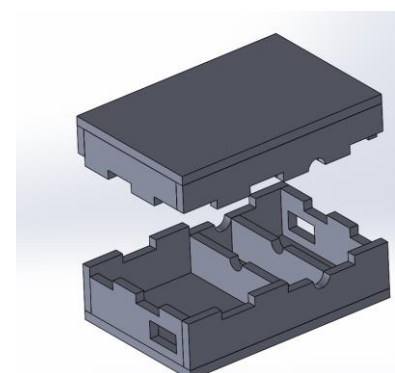
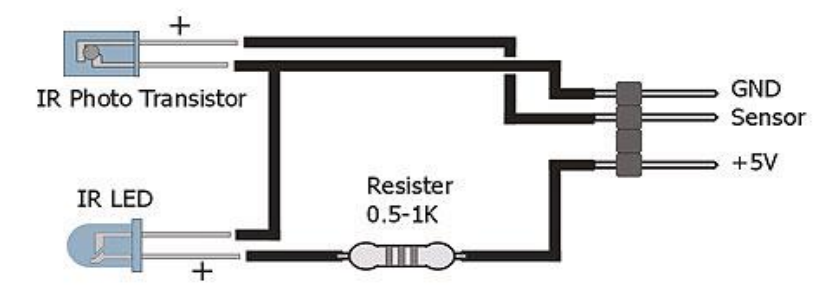


Fig 6. (Right) constructed sensor, (Left) sensor CAD.

## Future Work

- Optimize PEF treatment for different algae.
- Refinement of mathematical model for different species of algae.
- Add sugar reservoir to augment algae growth.

## Acknowledgements

We would like to thank::

- FIPSE-SEAP Program and the partnership of FSU and UFPR for making this project possible.

We would also like to extend our gratitude to:

- Dr. Juan Ordonez, our sponsor and FSU advisor;
- Dr. José Viriato Coelho Vargas, our UFPR mentor
- André Bellin Mariano, NPDEAS principal investigator
- Diego Araujo, a UFPR M. Sc. in Mechatronics
- Peter Cheetham, a FSU EE Ph.D candidate
- Hai Hoang Van, a FSU IME Ph.D candidate